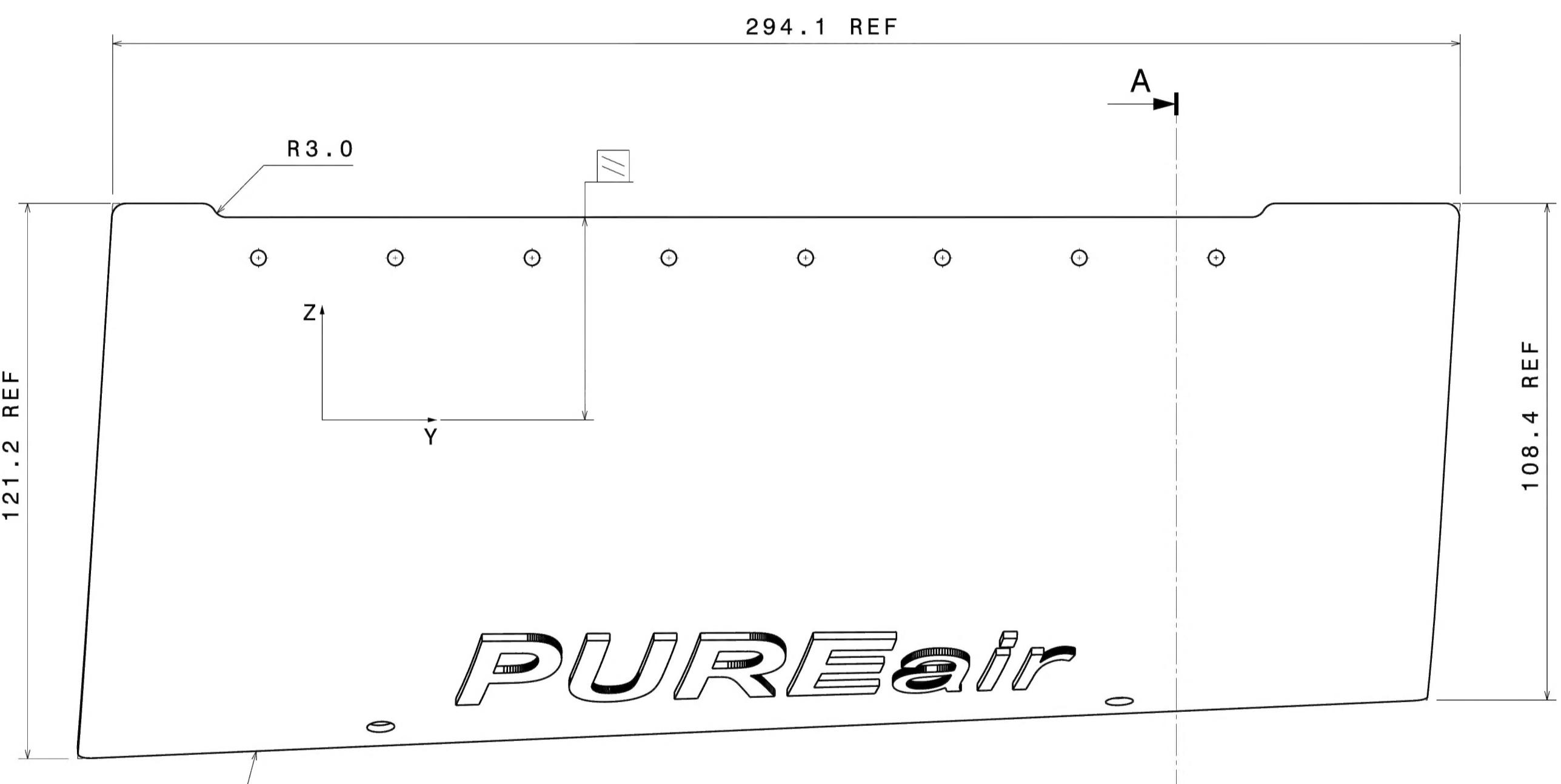


NOTES:

1. VENDORS NAME : ARRK EUROPE LTD
 2. VENDORS ADDRESS : NUNEATON TECHNICAL CENTRE
 CALDWELL ROAD, NUNEATON,
 WARWICKSHIRE,
 CV11 4NG
 3. PALL AEROSPACE PART NUMBER : QB22005 (PORT) QB22006 (STBD)
 4. VENDORS PART NUMBER: QB22005 (PORT) QB22006 (STBD)
 5. PART IDENTIFICATION: INK MARK IN ACCORDANCE QD5016,
 PALL AEROSPACE PART NUMBER ...
 VENDOR PART NUMBER...
 FINAL INSPECTION STAMP...
 INSPECTION DATE...(MMYYYY)
 CODE / MANUFACTURER'S BATCH NUMBER ...
 SERIAL NO, CONCESSION NO... (AS APPLICABLE)
 6. PART CLASSIFICATION: CLASS 2
 7. WEIGHT: ≤203g
 8. PART LAY-UP TO BE AS FOLLOWS: MATERIAL HEXCEL 913C-833-40%

PLY NUMBER	PLY DIRECTION	NOTES
1	45°	
2	0°	
3	45°	
X*	N/A	SEE NOTE 12



PUREair

ALL EXTERNAL EDGES TO BE
 SMOOTH AND CONTINUOUS WITHOUT
 SHARP EDGES OR NOTCHES

SEE NOTE 12

18.9
 GLASS AREA
 1.2
 APPLIES GLASS
 AREA ONLY

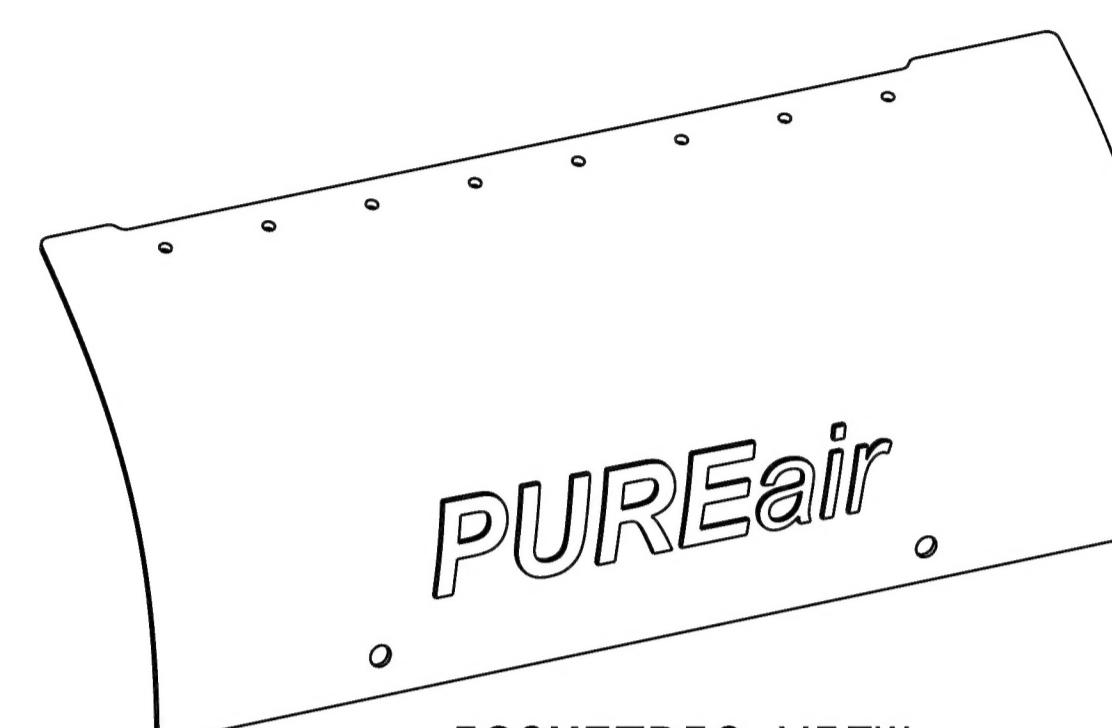
0.5
 TOOL FACE

SECTION CUT A-A
 SCALE 1:1

QB22005 - PORT - AS DRAWN
 QB22006 - STBD - OPP HAND

9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE
 ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.
 10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN
 ACCORDANCE WITH CATIA MODEL (QB22005/QB22006) TO THE SAME ISSUE AS DRAWING.
 11. DESIGNED IN ACCORDANCE WITH SPEC SOW-B05043-002 ISS 1 & ECM-PA110_001
 12. GLASS LAYER APPLIED IN HASHED REGION, DESIGNATED 'PLY X' TO BE,
 MATERIAL TENCTATE E722-02-300 30%
 13. HINGE REGION LAYUP TO BE AS FOLLOWS

PLY NUMBER	PLY DIRECTION	NOTES
1	0°	
2	45°	
3	0°	
4	45°	
5	0°	
X*	N/A	SEE NOTE 12



ISOMETRIC VIEW
 SCALE 1:2

PART MARK
 TO QD5016 3&4

A

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